

Capital Tape Co, Inc
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Performance Double Coated Rubber Based Tape

A polyester supported rubber based laminating adhesive designed for general purpose fabricated parts. CT4221 exhibits excellent adhesion to ester urethane foams, low surface energy plastics and mildly plasticized rubber formulations. This product should not be used where exposure to direct sunlight is required.

PHYSICAL PROPERTIES

Adhesive:	1.50 mils +/- liner side 1.50 mils +/- unwind side	
Carrier:	.0005 Polyester Film	
Liner:	80 lb. Bleached Densified Kraft	
Peel Adhesion:	Liner Side	Unwind Side
15 min. applied: oz./inch	144	144
24 hr. applied: oz./inch	144	144
Shear Adhesion:		
1"x1", 1000 Grams, 90°F	+24 hours	+24 hours
Minimum Application Temperature:	+60°F	
Service Temperature Range:	-30°F to 150°F Continuous -40°F to 150°F Short Term	

NOTE: Performance data indicates average production values from stainless steel and should not be used for minimum specification values. The customer is advised to fully determine the suitability of these products for his intended use. Test data contained herein is believed to be reliable and it is not stated as, or to be taken as, a specification for these products.