

**Capital Tape Co, Inc**  
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**Cleveland, OH 44128**  
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### **CT4230 General Performance Double Coated Acrylic Tape**

A polyester supported acrylic laminating adhesive designed for general purpose laminating and fabricating. CT4230 has a good balance of tack, peel and shear bonding well to high surface energy plastics, metals, mildly plasticized foams, and polyester urethane foams. Resistant to UV, light, heat, humidity, and most solvents.

#### **PHYSICAL PROPERTIES**

Adhesive:	1.25 mils +/- liner side	
	1.50 mils +/- unwind side	
Carrier:	.0005 Polyester Film	
Liner:	80 lb. Bleached Densified Kraft	
Peel Adhesion:	Liner Side	Unwind Side
15 min. applied: oz./inch	50	55
24 hr. applied: oz./inch	80	85
Shear Adhesion:		
1"x1", 1000 Grams, 90°F	+24 hours	+24 hours
Minimum Application Temperature:	+60°F	
Service Temperature Range:	-65°F to 250°F Continuous	
	-65°F to 350°F Short Term	

NOTE: Performance data indicates average production values from stainless steel and should not be used for minimum specification values. The customer is advised to fully determine the suitability of these products for his intended use. Test data contained herein is believed to be reliable and it is not stated as, or to be taken as, a specification for these products.