

**Capital Tape Co, Inc**  
**4920 Commerce Parkway #11**  
**Cleveland, OH 44128**  
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## V615 PVC Foam

Developed initially to provide an economical seal between pickup truck caps and body side rails. Today, this product is used effectively for a variety of non-critical sealing applications.

### PHYSICAL PROPERTIES:

Density (lbs./cu. ft.)	ASTM D-1667	6#
Hardness (Shore 00)	ASTM D-2240	20
Force to Compress (psi) kPa	ASTM D-1667	2.2 @25% 15
Compression Set 30% (% loss from original height)	ASTM D-1667	5
Peel Adhesion	ASTM D-1000	2#
Water absorption (% by volume)	GTP	1.2
Tensile Strength (psi) kPa	ASTM D-412	22 152
Percent Elongation	ASTM D-412	140
Thermal Conductivity (K factor) (btu-in.)/(hr.,sq.ft.)(F°) w.mK	ASTM C-518	0.26 0.037
Recommended Service Temperature		-40°F to 180°F -40°C to 80°C
Recommended Application Temperature		50°F to 110°F 10°C to 45°C
Fungi resistance	Excellent	
Oxidation resistance	Excellent	
Weather resistance	Excellent	

The values stated in charts are averages and are not to be construed as a warranty. Products must be tested by the end user for suitability in their applications.

**Information provided by Gaska Tape**